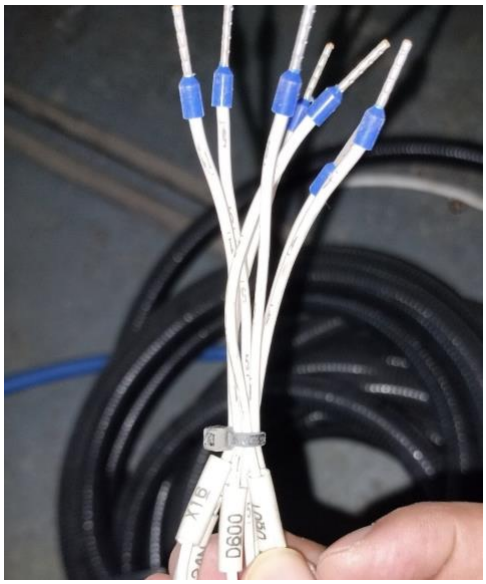
TNCF servo feeder connections with press



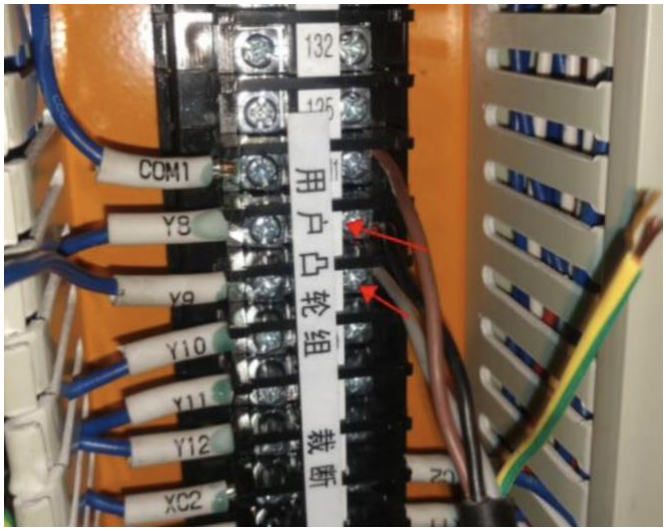
You can find this cable with 6pcs wires inside the feeder electric cabinet. These wires are for signals. You can connect the other end to press electric cabinet as follows.



Feeder signal wires	Press signal terminals/user cams
X16, feeding signal	Y8
X17, release signal	Y9
24N	COM
P600, P601	Press emergency stop (or no need connection)

You can find the press signal terminals inside the press electric cabinet. Please take clear photo to show us if you cannot find the terminals.

Following press signal terminals for reference. Inside the press electric cabinet.



Then you can set the cam angles through the press touch screen/HMI. System setting-cam setting. Turn ON CAM 1, 2, 3, 4.
CAM1: start 270, end 90
CAM2: start 180, end 150
CAM3: start 270, end 90
CAM4: start 180, end 150
If feeder cannot work as automatic, please replace the settings of CAM2 and CAM4: start 150, end 180

